

TPU 95A Stringing Workflow

DAT-0024 / REV A / 2026.06.08

The workflow records the known TPU 95A projects and recurring stringing problem, then orders the next tests: verify dryness, control volumetric speed, reduce open-area travel, and calibrate retraction. Exact historical drying and print values were not recovered.

STATUS	UNDER TEST
CLASSIFICATION	DAT
MATERIAL	3D PRINT / TPU
DISPOSITION	STARTING PROFILE / RETEST

TECHNICAL NOTES

A retest plan for dry material, controlled speed, travel, and retraction rather than a guessed TPU profile.

SPECIFICATION

MATERIAL	TPU 95A
PROBLEM	Stringing
ORDER	Dry / speed / travel / retract
STATUS	Retest needed

DEVELOPMENT HISTORY

2026.06.08 / Rev A

Turned the recovered TPU observations into an ordered retest workflow.

RELEASED MATERIAL / SOURCE LINKS

DAT-0024_tpu-workflow.txt

WORKFLOW / 2 KB

https://u225x.com/downloads/DAT-0024_tpu-workflow.txt

CONNECTED RECORDS

DAT-0023

<https://u225x.com/record/DAT-0023>

OBJ-0042

<https://u225x.com/record/OBJ-0042>

RETURN TO THE LIVING RECORD

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This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/DAT-0024>