

Creator 5 Pro Four-Color Workflow

DAT-0023 / REV A / 2026.06.09

The setup records a 0.4 mm nozzle, a TPU 95A first slot, PLA in the remaining slots, and a required prime tower in the successful workflow. The recovered cat and maze-like print summaries remain linked, while complete material profiles are still future work.

STATUS	REFERENCE
CLASSIFICATION	DAT
MATERIAL	3D PRINT / MULTICOLOR
DISPOSITION	RECOVERED WORKFLOW

TECHNICAL NOTES

A recovered multi-color setup that preserves the prime-tower lesson and the known limits of the data.

QUICK SETTINGS FROM THE RECORD

PRINTER	Creator 5 Pro / 0.4 mm.
PRIME TOWER	Enabled / required in successful workflow.
SLOTS	TPU 95A in 1 / PLA in 2-4.
ESTIMATE	12 min 44 sec / 2.02 g.
OBSERVED	Later prints worked with tower enabled.

SPECIFICATION

PRINTER	FlashForge Creator 5 Pro
PRIME TOWER	Enabled
MATERIALS	TPU 95A / PLA
CONFIDENCE	Workflow proven

DEVELOPMENT HISTORY

2026.06.09 / Rev A

Captured the successful prime-tower workflow and kept incomplete values labeled.

RELEASED MATERIAL / SOURCE LINKS

DAT-0023_creator-multicolor-profile.txt

PROFILE / 3 KB

https://u225x.com/downloads/DAT-0023_creator-multicolor-profile.txt

CONNECTED RECORDS

DAT-0022

<https://u225x.com/record/DAT-0022>

DAT-0024

<https://u225x.com/record/DAT-0024>

RETURN TO THE LIVING RECORD

Creator 5 Pro Four-Color Workflow

This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/DAT-0023>