

Adventurer 5M Generic PLA Profile

DAT-0022 / REV A / 2026.06.10

This public profile records only values visible in the recovered slicer notes: printer, nozzle, material, layer height, line widths, grid infill, and the visible 45-degree pattern. Temperatures, speeds, retraction, cooling, and other missing values are not guessed.

STATUS	REFERENCE
CLASSIFICATION	DAT
MATERIAL	3D PRINT / PLA
DISPOSITION	RECOVERED / PARTIAL

TECHNICAL NOTES

The recovered numeric subset of a fast prototype profile, with missing settings left visibly unrecorded.

RECOVERED PARTIAL SETTINGS

Only the recovered values are listed. The separate 3DP-001 record contains a proposed starting profile; its additional settings were not recovered from this note.

PRINTER	Adventurer 5M / 0.4 mm.
LINE WIDTHS	0.42 mm default / outer wall; 0.45 mm inner wall.
INFILL	Grid with a visible 45° pattern.
NOT RECORDED	Temperatures, speeds, retraction, cooling, infill percentage, walls, top and bottom layers.

SPECIFICATION

PRINTER	FlashForge Adventurer 5M
NOZZLE	0.4 mm
LAYER	0.24 mm
CONFIDENCE	Partial

DEVELOPMENT HISTORY

2026.06.10 / Rev A

Separated recovered slicer values from fields that still need a source profile or retest.

RELEASED MATERIAL / SOURCE LINKS

DAT-0022_adventurer-pla-profile.txt

PROFILE / 3 KB

https://u225x.com/downloads/DAT-0022_adventurer-pla-profile.txt

CONNECTED RECORDS

DAT-0023

<https://u225x.com/record/DAT-0023>

DAT-0025

<https://u225x.com/record/DAT-0025>

RETURN TO THE LIVING RECORD

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This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/DAT-0022>