

Adventurer 5M Generic PLA Profile

DAT-0008 / REV A / 2026.07.15

This is the clearest recovered Adventurer 5M profile currently available: Generic PLA, a 0.4 mm nozzle, 0.24 mm layer height, 0.42 mm default and outer-wall line width, 0.45 mm inner-wall line width, grid infill, and a visible 45-degree pattern. Missing values stay marked as not recorded instead of being guessed.

STATUS	REFERENCE
CLASSIFICATION	DAT
MATERIAL	PLA / PROFILE
DISPOSITION	RECOVERED / PARTIAL

TECHNICAL NOTES

A recovered partial slicer record for fast prototype work on the FlashForge Adventurer 5M.

SPECIFICATION

PRINTER	FlashForge Adventurer 5M
NOZZLE	0.4 mm
LAYER	0.24 mm
CONFIDENCE	Recovered / partial

DEVELOPMENT HISTORY

2026.07.15 / Rev A

Separated recovered values from settings that still need a source file or retest.

RELEASED MATERIAL / SOURCE LINKS

DAT-0008_recovered-values.txt

PROFILE NOTES / 2 KB

Awaiting public upload.

CONNECTED RECORDS

DAT-0004

<https://u225x.com/record/DAT-0004>

EXP-0031

<https://u225x.com/record/EXP-0031>

RETURN TO THE LIVING RECORD

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This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/DAT-0008>