

TPU Case Printing Tips

CHAT-0377 / REV EXPORT-03 / 2026.07.03

A conversation-specific public summary of tpu case printing tips, distilled from the supplied export. The detailed excerpts remain available in the released note file.

STATUS	RECOVERED / SPECIFIC NOTE
CLASSIFICATION	SYS
MATERIAL	CHAT EXPORT / BUILD & TOOLS
DISPOSITION	PUBLIC CONVERSATION EXCERPTS / REDACTED
CATEGORY	Build & Tools
RECORD TYPE	build-thread

TECHNICAL NOTES

Conversation-specific knowledge extracted from the tpu case printing tips discussion.

CONVERSATION / QUESTION AND CONTEXT

So the 2 color tpu phone case, i want to print with the .25 nozzle to preserve as much detail as possible

CONVERSATION / EXTRACTED GUIDANCE

1. Nozzle: 0.25 mm
2. Layer height: 0.10 mm (or 0.08 mm if you're really chasing detail)
3. First layer height: 0.16 mm (gives better bed adhesion)
4. Line width:
5. External walls: 0.25 mm
6. Internal walls: 0.28 mm
7. First layer: 0.28-0.30 mm
8. Speed:

SPECIFICATION

SOURCE	Supplied ChatGPT export
CATEGORY	Build & Tools

CONVERSATION	10 user turns / 10 assistant turns
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ATTACHMENTS	25 references detected
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PUBLIC DETAIL	Extracted knowledge + excerpts
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DEVELOPMENT HISTORY

2026.07.03 / EXPORT-04

Matched to the supplied export; key guidance is surfaced separately and the raw transcript remains unpublished.

RELEASED MATERIAL / SOURCE LINKS

CHAT-0377-public-note.txt

PUBLIC-SAFE CONVERSATION NOTE / UNIQUE FILE

<https://u225x.com/downloads/chat-records/CHAT-0377-public-note.txt>

RETURN TO THE LIVING RECORD

TPU Case Printing Tips

This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/CHAT-0377>