

Speeding up 3D Print

CHAT-0359 / REV EXPORT-03 / 2026.07.26

A conversation-specific public summary of speeding up 3d print, distilled from the supplied export. The detailed excerpts remain available in the released note file.

STATUS	RECOVERED / SPECIFIC NOTE
CLASSIFICATION	SYS
MATERIAL	CHAT EXPORT / BUILD & TOOLS
DISPOSITION	PUBLIC CONVERSATION EXCERPTS / REDACTED
CATEGORY	Build & Tools
RECORD TYPE	build-thread

TECHNICAL NOTES

Conversation-specific knowledge extracted from the speeding up 3d print discussion.

CONVERSATION / QUESTION AND CONTEXT

can we speed this up without warping it

CONVERSATION / EXTRACTED GUIDANCE

1. 6 hr 47 min for this part is fairly conservative.
2. The part has a very large footprint, which is actually good for bed adhesion.
3. There are no tall, skinny features, so you don't need to baby it as much as the koozie holder.
4. The brim is doing most of the work preventing warping.
5. Layer height: 0.20 mm
6. First layer: 0.24 mm
7. 0.28 mm
8. First layer 0.28 mm

SPECIFICATION

SOURCE	Supplied ChatGPT export
CATEGORY	Build & Tools

CONVERSATION 1 user turns / 1 assistant turns

ATTACHMENTS 14 references detected

PUBLIC DETAIL Extracted knowledge + excerpts

DEVELOPMENT HISTORY

2026.07.26 / EXPORT-04

Matched to the supplied export; key guidance is surfaced separately and the raw transcript remains unpublished.

RELEASED MATERIAL / SOURCE LINKS

CHAT-0359-public-note.txt

PUBLIC-SAFE CONVERSATION NOTE / UNIQUE FILE

<https://u225x.com/downloads/chat-records/CHAT-0359-public-note.txt>

RETURN TO THE LIVING RECORD

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This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/CHAT-0359>