

PETG printing without supports

CHAT-0261 / REV EXPORT-03 / 2026.05.09

A conversation-specific public summary of petg printing without supports, distilled from the supplied export. The detailed excerpts remain available in the released note file.

STATUS	RECOVERED / SPECIFIC NOTE
CLASSIFICATION	SYS
MATERIAL	CHAT EXPORT / BUILD & TOOLS
DISPOSITION	PUBLIC CONVERSATION EXCERPTS / REDACTED
CATEGORY	Build & Tools
RECORD TYPE	build-thread

TECHNICAL NOTES

Conversation-specific knowledge extracted from the petg printing without supports discussion.

CONVERSATION / QUESTION AND CONTEXT

I have a part I need to print out of petg that needs to stand like this, how can I do it without having a rough side where the supports need to be

CONVERSATION / EXTRACTED GUIDANCE

1. *Why:
2. No supports needed
3. Cleanest finish
4. Stronger layer bonding across the arm
5. PETG prints cleaner
6. *Tradeoff:
7. Larger bed footprint
8. May need brim if tall/thin in another axis

SPECIFICATION

SOURCE	Supplied ChatGPT export
CATEGORY	Build & Tools
CONVERSATION	1 user turns / 1 assistant turns
ATTACHMENTS	6 references detected
PUBLIC DETAIL	Extracted knowledge + excerpts

DEVELOPMENT HISTORY

2026.05.09 / EXPORT-04

Matched to the supplied export; key guidance is surfaced separately and the raw transcript remains unpublished.

RELEASED MATERIAL / SOURCE LINKS

CHAT-0261-public-note.txt

PUBLIC-SAFE CONVERSATION NOTE / UNIQUE FILE

<https://u225x.com/downloads/chat-records/CHAT-0261-public-note.txt>

RETURN TO THE LIVING RECORD

PETG printing without supports

This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/CHAT-0261>
