

Koozie Holder Print Failure

CHAT-0227 / REV EXPORT-03 / 2026.07.25

A conversation-specific public summary of koozie holder print failure, distilled from the supplied export. The detailed excerpts remain available in the released note file.

STATUS	RECOVERED / SPECIFIC NOTE
CLASSIFICATION	EXP
MATERIAL	CHAT EXPORT / FIELD & NATURE
DISPOSITION	PUBLIC CONVERSATION EXCERPTS / REDACTED
CATEGORY	Field & Nature
RECORD TYPE	field-thread

TECHNICAL NOTES

Conversation-specific knowledge extracted from the koozie holder print failure discussion.

CONVERSATION / QUESTION AND CONTEXT

The bottom of the koozie holder warped pretty bad and it failed again at the very top and knocked over also the super thin supports dont break off at all.

CONVERSATION / EXTRACTED GUIDANCE

1. Bed temperature too low.
2. Cooling fan too aggressive on the first few layers.
3. Build plate wasn't completely clean.
4. Large flat part shrinking as it cools.
5. Increase bed temperature 5-10°C (if printing PLA, try 60-65°C).
6. Wash the build plate with hot water and Dawn, then wipe with IPA.
7. Turn off auxiliary cooling for the first 5-10 layers if your slicer allows it.
8. Add a 10-15 mm brim around the entire part (not just mouse ears).

SPECIFICATION

SOURCE	Supplied ChatGPT export
CATEGORY	Field & Nature
CONVERSATION	5 user turns / 8 assistant turns
ATTACHMENTS	47 references detected
PUBLIC DETAIL	Extracted knowledge + excerpts

DEVELOPMENT HISTORY

2026.07.25 / EXPORT-04

Matched to the supplied export; key guidance is surfaced separately and the raw transcript remains unpublished.

RELEASED MATERIAL / SOURCE LINKS

CHAT-0227-public-note.txt

PUBLIC-SAFE CONVERSATION NOTE / UNIQUE FILE

<https://u225x.com/downloads/chat-records/CHAT-0227-public-note.txt>

RETURN TO THE LIVING RECORD

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This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/CHAT-0227>
