

3D printing speed tips

CHAT-0050 / REV EXPORT-03 / 2025.11.19

A conversation-specific public summary of 3d printing speed tips, distilled from the supplied export. The detailed excerpts remain available in the released note file.

STATUS	RECOVERED / SPECIFIC NOTE
CLASSIFICATION	SYS
MATERIAL	CHAT EXPORT / BUILD & TOOLS
DISPOSITION	PUBLIC CONVERSATION EXCERPTS / REDACTED
CATEGORY	Build & Tools
RECORD TYPE	build-thread

TECHNICAL NOTES

Conversation-specific knowledge extracted from the 3d printing speed tips discussion.

CONVERSATION / QUESTION AND CONTEXT

When i 3d print flexible material it seems things are moving way to fast

CONVERSATION / EXTRACTED GUIDANCE

1. --
2. Direct drive = ideal for flexible filament
3. Bowden system = much harder -> slow it *even more* and reduce retraction
4. Print a single-wall cube at 20 mm/s.
5. If it looks good -> slowly raise speed (2-3 mm/s each time).
6. When quality drops -> back off to last good speed -> *that's your maximum*.
7. Add a filament guide at the extruder (prevents bending)
8. Keep TPU dry - moisture will ruin prints

SPECIFICATION

SOURCE	Supplied ChatGPT export
CATEGORY	Build & Tools

CONVERSATION	1 user turns / 1 assistant turns
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ATTACHMENTS	1 references detected
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PUBLIC DETAIL	Extracted knowledge + excerpts
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DEVELOPMENT HISTORY

2025.11.19 / EXPORT-04

Matched to the supplied export; key guidance is surfaced separately and the raw transcript remains unpublished.

RELEASED MATERIAL / SOURCE LINKS

CHAT-0050-public-note.txt

PUBLIC-SAFE CONVERSATION NOTE / UNIQUE FILE

<https://u225x.com/downloads/chat-records/CHAT-0050-public-note.txt>

RETURN TO THE LIVING RECORD

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This PDF preserves the public notes at this revision. Visit the record for updates and attached images.

<https://u225x.com/record/CHAT-0050>